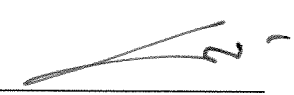
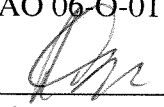



TECHNISONIC INDUSTRIES LIMITED	
TFM-530 and TFM-566 VHF/VHF Low Multi-band Transceivers	
INSTRUCTIONS for CONTINUED AIRWORTHINESS	
<u>MMS03055-1</u>	
<p>Mfg: See Aircraft Applicability Chapter 1.0, Section C.</p> <p>Type: See Aircraft Applicability Chapter 1.0, Section C.</p>	<p>Prepared by: Avionics Design Services</p> <p>Checked by:  Catalin Voicu, DE 103 DAO 06-O-01</p> <p>Released by:  Robert Gow, DE 101 DAO 06-O-01</p>

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N/C	July 16, 2003	ALL	T. Wilcox
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LOG OF PAGE REVISIONS

Chapter	Sub-Chapter	Page	Revision
Cover Page	-	-	B
Log of Page Revisions		i	B
Table of Contents		ii	B
1.0	1-00-00	1	B
		2	B
		3	B
4.0	4-00-00	1	B
5.0	5-20-00	1	B
23.0	23-10-00	1	B
		2	B
		3	B
		4	B
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CHAPTER 1.0 - INTRODUCTION

A. General

The Technisonic Industries Limited TFM-530 and TFM-566 VHF/VHF Low Multi-band Transceivers installations are defined by Department of Transport Supplemental Type Certificate SA97-129 and FAA Supplemental Type Certificate SA00812NY. The following equipment is installed:

- TFM-530 or TFM-566 VHF/VHF Low Multi-band Transceiver;
- VHF / VHF Low Antennas (as required);

The inspection and maintenance practices described herein relate to the TFM-530 and TFM-566 VHF/VHF Low Multi-band Transceiver systems as described above. Component part numbers and wiring diagrams are included in the applicable Technisonic Installation and Operating Instructions, included in Appendix A.

The following are reference documents required to supplement the information in this manual concerning the removal, installation and inspection of the above components.

DOCUMENT	DOCUMENT NO.	TITLE
INSTALLATION AND OPERATING INSTRUCTIONS	03RE317	AIRBORNE TRANSCEIVER MODEL TFM-530 INSTALLATION AND OPERATING INSTRUCTIONS
INSTALLATION AND OPERATING INSTRUCTIONS	03RE318	AIRBORNE TRANSCEIVER MODEL TFM-566 INSTALLATION AND OPERATING INSTRUCTIONS

B. ICA Distribution

This document, and any revisions thereto, shall be distributed to authorized users of the applicable STC data. They will be distributed by courier, in electronic format, or paper format.

C. Aircraft Applicability

The TFM-530 and TFM-566 VHF/VHF Low Multi-band Transceivers system installations are applicable to the following fixed-wing aircraft:

MODEL	MANUFACTURER
172, 172A/B/C/D/E/F/G/H/I/K/L/M/N/P/Q, 172R	CESSNA
180, 180A/B/C/D/E/F/G/H/J/K	CESSNA
182, 182A/B/C/D/E/F/G/H/J/K/L/M/N/P/Q/R, 182S, T182, TR182, R182	CESSNA
185, 185A/B/C/D/E, A185E/F	CESSNA
206, P206, P206A/B/C/D/E, TP206A/B/C/D/E, U206, U206A/B/C/D/E/F/G, TU206A/B/C/D/E/F/G	CESSNA
208, 208A/B	CESSNA
PA-32-260/300/301/301T, PA-32R-300/301(SP)/301(HP)/301T, PA-32S-300, PA-32RT-300/300T	PIPER
PA-28-140/150/151/160/161/180/181/201T/235/236, PA-28R-180/200/201/201T, PA-28RT-201/201T, PA-28S-160/180	PIPER
500, 500-A/B/U/S, 520, 560, 560-A/E	TWIN COMMANDER
560-F, 680, 680E/F/FL/FL(P)/T/V/W, 681, 685, 690, 690A/B/C/D, 695, 695A/B, 720	TWIN COMMANDER
PC-6, PC-6-H1, PC-6-H2, PC-6/350, PC-6/350-H1, PC-6/350-H2, PC-6/A, PC-6/A-H1, PC-6/A-H2, PC-6/B-H2, PC-6/B1-H2, PC-6/B2-H2	PILATUS

D. Acronyms

VHFLO	Very High Frequency Low
VHF	Very High Frequency
FM	Frequency Modulation
UHF	Ultra High Frequency
UHFHI	Ultra High Frequency High
UHFLO	Ultra High Frequency Low
MHz	Mega Hertz
RX	Receive
TX	Transmit
RF	Radio Frequency
STC	Supplemental Type Certificate
FAA	Federal Aviation Administration
ATA	Airline Transport Association

E. Supplement Identities: Chapter, Page, Paragraph Numbers

The supplement format follows the general requirements of Specification ATA-2200 with respect to Chapter and Title. However, since the extent of the supplemental information is relatively small in scope, the page numbering for each chapter is consecutive. Reference can be made to the following Chapter/Subject Listing:

<u>Subject</u>	<u>Page Number</u>
Title page	0
Table of Contents, Index, Page Listing	I, ii, iii, etc.
Content page(s)	1, 2, 3, etc.

Paragraph or component titles are listed via A. B. C. D. etc.

Sub-paragraphs are listed according to:

<u>Subject</u>	<u>Sub-Para. Number</u>
Description	1.0
Fault Isolation	101
(Reserved)	201
Servicing	301
Removal / Installation	401
Adjustment / Test	501
Inspection / Check	601
Cleaning / Painting	701
Approved Repairs	801

CHAPTER 4.0 - AIRWORTHINESS LIMITATIONS

A. General

No airworthiness limitations associated with this type design change.

The following is for installations requiring FAA STC Approval:

The Airworthiness Limitations section is FAA-approved and specifies maintenance required under 43.16 and 91.403 of the Federal Aviation Regulation, unless an alternative program has been FAA approved.

CHAPTER 5.0 - TIME LIMITS/MAINTENANCE CHECKS
5-20-00: SCHEDULED CHECKS

A. General

Perform the following General Visual Inspections, annually. The inspections are to be performed referencing the applicable wiring diagrams in the Installation & Operating Instructions, included in Appendix A. Follow standard maintenance practices of individual Aircraft Maintenance Manual.

Description	Inspection	Inspection Details
Antenna Installation;	Annually	Remove antenna in accordance with Chapter 23-10-00 Section 401 Item B. Perform visual inspection of external skin around periphery of connector cutouts and all rivet locations. Check for damage such as fastener deterioration, skin cracks, corrosion, paint exfoliation and other signs of structural deterioration of the skin structure. Any flaw indication is cause for rejection.
TFM-530 Transceiver; Wiring; or TFM-566 Transceiver; Wiring;		Visually examine all external surfaces for possible damage. Check external connectors for dust, corrosion, or damage. Check external parts for loose or damaged hardware. Make visual check of wiring and connectors for damage.

B. Component Overhaul Schedule

No component overhaul required for this type design change.

CHAPTER 23.0 - COMMUNICATIONS

23-10-00: TFM-530 AND TFM-566 TRANSCEIVERS

1.0 Description

The TFM-530 and TFM-566 transceivers are airborne VHF/VHF Low multiband FM radios capable of operating in the 138 to 174 MHz range and either the 30 to 50 MHz (TFM-530) or 66 TO 68 MHz (TFM-566) range. The transceivers also incorporate a two channel VHF guard receiver. An antenna is required for each of the two bands.

101. Fault Isolation

NOTE:

Prepare aircraft in accordance with standard aircraft maintenance procedures.

If the TFM-530 or TFM-566 transceiver does not operate under its usual conditions, perform the following:

- a) Check transceiver and optional antenna tuner controller circuit breakers and reset circuit breaker(s) as required.
- b) If transceiver still does not operate under its usual conditions, inspect and ring out wiring harness in accordance with Figure 3-2 of Technisonic Industries Ltd. Installation and Operating Instructions document no. 03RE317 (TFM-530) or 03RE318 (TFM-566) and correct irregularities as required.
- c) If transceiver still does not operate under its usual conditions, remove transceiver in accordance with Section 401. B of this chapter and return to Technisonic Industries Ltd. for evaluation and repair.

201. Reserved

Not Applicable

301. Servicing

There are no servicing procedures associated with the components of this chapter.

401. Removal / Installation

NOTES:

1. Prepare aircraft in accordance with standard aircraft maintenance manual procedures.
2. Gain access to the components of this chapter, in accordance with the aircraft maintenance manual.

A. TFM-530 and TFM-566 Transceivers

Removal

- a) Pull and collar applicable TFM-530 or TFM-566 circuit breaker.
- b) Remove four Dzus fasteners from front of transceiver.
- c) Slide transceiver forward of the panel cutout.
- d) Disconnect electrical connector and antenna connector(s) from the rear of the transceiver.
- e) Remove transceiver from the panel cutout.

Installation

- a) Connect electrical connector and antenna connector(s) to the rear of the transceiver.
- b) Slide transceiver into the panel cutout.
- c) Secure four Dzus fasteners on the front of transceiver.
- d) Remove applicable TFM-530 or TFM-566 circuit breaker collar and reset.
- e) Perform the Function Test in accordance with Sections 501.A, of this chapter.

B. Antenna(s)

Removal

- a) Gain access to antenna.
- b) Remove electrical connectors from the antenna.
- c) Remove the sealant from periphery of antenna base.
- d) Remove screws and washers securing the antenna to the mounting surface.
- e) Remove the antenna from the aircraft.

Installation

- a) Perform visual inspection of antenna provisions in accordance with Chapter 5-20-00 prior to installation of antenna.
- b) Connect coaxial cable to antenna coax connector.
- c) Secure fastening screws used to attach antenna to fuselage.
- d) Seal around periphery of antenna with PRC-DeSoto PR-1422B2, or equivalent.
- e) Perform the Function Test in accordance with Sections 501.A, of this chapter.

501. Adjustment / Test

A. Function Test

NOTE:

Perform the following function test using the front panel of the TFM-530 or TFM-566.

- a) Power up the Aircraft's avionics systems. Turn on the transceiver.
- b) Adjust the volume levels as required.
- c) Press the squelch defeat button to open receiver.
- d) Ensure receiver is operational, the RX status indicator light is on and channels are open.
- e) Tune an operating frequency and carry out a transmit / receive. Ensure the TX status indicator lights when receiver is transmitting and RX status indicator lights when receiver is receiving.
- f) Check the operation of all front panel controls.

601. Inspection / Check

Inspections for this chapters components are to be performed in accordance with Chapter 5-20-00, paragraph A, of these Instructions for Continued Airworthiness.

701. Cleaning / Painting

There are no additional cleaning or painting procedures to be added to the Aircraft Maintenance Manual for the components of this chapter.

801. Approved Repairs

A. TFM-530 or TFM-566 Transceiver

There are no approved field repairs for the transceiver. Failed units caused by defective parts or workmanship, should be returned to:

Technisonic Industries Limited
240 Traders Blvd. E
Mississauga, ON
L4Z 1W7
[905] 890-2113

B. Antennas

The antennas associated with this system are non-repairable. If they are determined to be faulty they must be removed and replaced.

APPENDIX A		
ITEM	TITLE	REV *
1	03RE317 INSTALLATION AND OPERATING INSTRUCTIONS AIRBORNE TRANSCEIVER MODEL TFM-530	B
2	03RE318 INSTALLATION AND OPERATING INSTRUCTIONS AIRBORNE TRANSCEIVER MODEL TFM-566	B

* Or later Transport Canada approved revision.