TECHNISONIC INDUSTRIES LIMITED

TFM-556 UHF/VHF/LO/HI BAND FM TRANSCEIVER and TFM-66 LOW BAND FM TRANSCEIVER

INSTRUCTIONS for CONTINUED AIRWORTHINESS

MMS03099-1

Mfg: See Aircraft Applicability

Chapter 1.0, Section C.

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LOG OF PAGE REVISIONS

Chapter	Sub-Chapter	Page	Revision
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CHAPTER 1.0 - INTRODUCTION

A. General

The Technisonic Industries Limited TFM-556 UHF/VHF/LO/HI Band FM Transceiver and TFM-66 LO Band FM Transceiver installations are defined by Department of Transport Supplemental Type Certificate SA97-129 and FAA Supplemental Type Certificate SA00812NY. The following equipment are installed:

CHAPTER	MAKE	MODEL / UNIT	LOCATION
23-10-00	Technisonic	TFM-556 Multi-band FM Transceiver 66 - 88 MHz 138 - 174 MHz 403 - 512 MHz	DZUS rail-mounted in the cockpit or cabin of the aircraft; refer to Aircraft Weight & Balance and Aircraft Log for specific location of transceiver.
		TFM-66 VHF/FM Transceiver 66 - 88 MHz	DZUS rail-mounted in the cockpit or cabin of the aircraft; refer to Aircraft Weight & Balance and Aircraft Log for specific location of transceiver.
		Antenna (As required)	Refer to Aircraft Weight & Balance and Aircraft Log for specific location of antenna.

The inspection and maintenance practices described herein relate to the TFM-556 UHF/VHF/LO/HI Band FM Transceiver and TFM-66 LO Band FM Transceiver systems as described above.

Component part numbers and wiring diagrams are included in the Installation and Operating Instructions included in Appendix A.

The following are reference documents required to supplement the information in this manual concerning the removal, installation and inspection of the above components.

DOCUMENT	DOCUMENT NO.	TITLE
INSTALLATION AND OPERATING INSTRUCTIONS	03RE328	VHF HIGH/VHF LOW/UHF MULTI-BAND FM AIRBORNE TRANSCEIVER MODEL TFM-556 INSTALLATION AND OPERATING INSTRUCTIONS
INSTALLATION AND OPERATING INSTRUCTIONS	06RE377	VHF/FM AIRBORNE TRANSCEIVER MODEL TFM- 66 INSTALLATION AND OPERATING INSTRUCTIONS

B. ICA Distribution

This document, and any revisions thereto, shall be distributed to authorized users of the applicable STC data. They will be distributed by courier, in electronic format or paper format.

C. Aircraft Applicability

The TFM-556 UHF/VHF/LO/HI Band FM Transceiver and TFM-66 LO Band FM Transceiver system installations are applicable to the following fixed-wing aircraft:

MODEL	MANUFACTURER
172, 172A/B/C/D/E/F/G/H/I/K/L/M/N/P/Q, 172R	CESSNA
180, 180A/B/C/D/E/F/G/H/J/K	CESSNA
182, 182A/B/C/D/E/F/G/H/J/K/L/M/N/P/Q/R, 182S, T182, TR182, R182	CESSNA
185, 185A/B/C/D/E, A185E/F	CESSNA
206, P206, P206A/B/C/D/E, TP206A/B/C/D/E, U206, U206A/B/C/D/E/F/G, TU206A/B/C/D/E/F/G	CESSNA
208, 208A/B	CESSNA
PA-32-260/300/301/301T, PA-32R-300/301(SP)/301(HP)/301T, PA-32S-300, PA-32RT-300/300T	PIPER
PA-28-140/150/151/160/161/180/181/201T/235/236, PA-28R- 180/200/201/201T, PA-28RT-201/201T, PA-28S-160/180	PIPER
500, 500-A/B/U/S, 520, 560, 560-A/E	TWIN COMMANDER
560-F, 680, 680E/F/FL/FL(P)/T/V/W, 681, 685, 690, 690A/B/C/D, 695, 695A/B, 720	TWIN COMMANDER
PC-6, PC-6-H1, PC-6-H2, PC-6/350, PC-6/350-H1, PC-6/350-H2, PC-6/A, PC-6/A-H1, PC-6/A-H2, PC-6/B-H2, PC-6/B1-H2, PC-6/B2-H2	PILATUS

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<u>D.</u>	<u>Acronyms</u>
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VHFLO	Very High Frequency Low
VHF	Very High Frequency
FM	Frequency Modulation
UHF	Ultra High Frequency
UHFHI	Ultra High Frequency High
UHFLO	Ultra High Frequency Low
MHz	Mega Hertz
RX	Receive
TX	Transmit
RF	Radio Frequency
STC	Supplemental Type Certificate
FAA	Federal Aviation Administration
ATA	Airline Transport Association

<u>E.</u> <u>Supplement Identities:</u> Chapter, Page, Paragraph Numbers

The supplement format follows the general requirements of Specification ATA-2200 with respect to Chapter and Title. However, since the extent of the supplemental information is relatively small in scope, the page numbering for each chapter is consecutive. Reference can be made to the following Chapter/Subject Listing:

Subject	Page Number
Title page	0
Table of Contents, Index, Page Listing	I, ii, iii, etc.
Content page(s)	1, 2, 3, etc.

Paragraph or component titles are listed via A. B. C. D. etc.

Sub-paragraphs are listed according to:

<u>Subject</u>	Sub-Para. Number
Description	1.0
Fault Isolation	101
(Reserved)	201
Servicing	301
Removal / Installation	401
Adjustment / Test	501
Inspection / Check	601
Cleaning / Painting	701
Approved Repairs	801

CHAPTER 4.0 - AIRWORTHINESS LIMITATIONS

A. General

No airworthiness limitations associated with this type design change.

B. FAA Approval

The following is for installations requiring FAA STC Approval:

The Airworthiness Limitations section is FAA-approved and specifies maintenance required under 43.16 and 91.403 of the Federal Aviation Regulation, unless an alternative program has been FAA approved.

CHAPTER 5.0 - TIME LIMITS/MAINTENANCE CHECKS 5-20-00: SCHEDULED CHECKS

A. General

Perform the following General Visual Inspections, annually. The inspections are to be performed referencing the applicable wiring diagrams in the Installation & Operating Instructions, included in Appendix A. Follow standard maintenance practices of individual Aircraft Maintenance Manual.

Description	Inspection	Inspection Details
Antenna Installation;	Annually	Remove antenna in accordance with Chapter 23-10-00 Section 401 Item B. Perform visual inspection of external skin around periphery of connector cutouts and all rivet locations. Check for damage such as fastener deterioration, skin cracks, corrosion, paint exfoliation and other signs of structural deterioration of the skin structure. Any flaw indication is cause for rejection.
TFM-556 Transceiver; TFM-66 Transceiver; Wiring;		Visually examine all external surfaces for possible damage. Check external connectors for dust, corrosion, or damage. Check external parts for loose or damaged hardware. Make visual check of wiring and connectors for damage.

B. Component Overhaul Schedule

No component overhaul required for this type design change.

CHAPTER 23.0 - COMMUNICATIONS 23-10-00: TFM-556 AND TFM-66 FM TRANSCEIVERS

1.0 Description

The TFM-556 UHF/VHF/LO/HI Band FM Transceiver is a three band, frequency agile, airborne VHF/UHF FM transceiver capable of operating on the International VHF low band (from 66 to 88 MHz), VHF high band (138 to 174 MHz) and UHF band (403 to 512 MHz). An antenna is required for each of the three bands.

The TFM-66 LO Band FM Transceiver is a single band VHF/FM transceiver designed to operate from 66.000 MHz to 88.000 MHz at the high end of the General Service VHF Low Band. The TFM-66 also incorporate a two channel VHF guard receiver.

101. Fault Isolation

NOTE: Prepare aircraft in accordance with standard aircraft maintenance manual procedures.

Condition	n Action		
No power.		Ensure connectors are properly affixed. Pull and reset applicable circuit breakers.	
Not operating correctly.	TFM-556:	Inspect wiring and ring out harness in accordance with Figure 3-2 of Technisonic Industries Ltd. Installation and Operating Instructions document no. 03RE328 and correct irregularities as required.	
	TFM-66:	Inspect wiring and ring out harness in accordance with Figure 3-2 of Technisonic Industries Ltd. Installation and Operating Instructions document no. 03RE320 and correct irregularities as required.	
Not operating correctly after above action completed.	Remove in accordance with Section 401. A of this chapter and return to Technisonic Industries Ltd. for evaluation and repair.		

201. Reserved

Not Applicable

301. Servicing

There are no servicing procedures associated with the components of this chapter.

401. Removal / Installation

NOTES:

- 1. Prepare aircraft in accordance with standard aircraft maintenance manual procedures.
- 2. Gain access to the components of this chapter, in accordance with the aircraft maintenance manual.

A. TFM-556 and TFM-66 Transceivers

Removal

- a) Pull and collar applicable TFM-556 or TFM-66 circuit breaker.
- b) Remove four Dzus fasteners from front of transceiver.
- c) Slide transceiver forward of the panel cutout.
- d) Disconnect electrical connector and antenna connector(s) from the rear of the transceiver.
- e) Remove transceiver from the panel cutout.

Installation

- a) Connect electrical connector and antenna connector(s) to the rear of the transceiver.
- b) Slide transceiver into the panel cutout.
- c) Secure four Dzus fasteners on the front of transceiver.
- d) Remove applicable TFM-556 or TFM-66 circuit breaker collar and reset.
- e) Perform the Function Test in accordance with Sections 501.A, of this chapter.

B. Antenna(s)

Removal

- a) Gain access to antenna.
- b) Remove electrical connectors from the antenna.
- c) Remove the sealant from periphery of antenna base.
- d) Remove screws and washers securing the antenna to the mounting surface.
- e) Remove the antenna from the aircraft.

Installation

- a) Perform visual inspection of antenna provisions in accordance with Chapter 5-20-00 prior to installation of antenna.
- b) Connect coaxial cable to antenna coax connector.
- c) Secure fastening screws used to attach antenna to fuselage.
- d) Seal around periphery of antenna with PRC-DeSoto PR-1422B2, or equivalent.
- e) Perform the Function Test in accordance with Sections 501.A, of this chapter.

501. Adjustment / Test

A. Function Test

NOTE:

Perform the following function test using the front panel of the TFM-556 or TFM-66.

- a) Power up the Aircraft's avionics systems. Turn on the transceiver.
- b) Adjust the volume levels as required.
- c) Press the squelch defeat button to open receiver.
- d) Ensure receiver is operational, the RX status indicator light is on and channels are open.
- e) Tune an operating frequency and carry out a transmit / receive. Ensure the TX status indicator lights when receiver is transmitting and RX status indicator lights when receiver is receiving.
- f) Check the operation of all front panel controls.

601. Inspection / Check

Inspections for this chapters components are to be performed in accordance with Chapter 5-20-00, paragraph A, of these Instructions for Continued Airworthiness.

701. Cleaning / Painting

There are no additional cleaning or painting procedures to be added to the Aircraft Maintenance Manual for the components of this chapter.

801. Approved Repairs

A. TFM-556 or TFM-66 Transceiver

There are no approved field repairs for the transceiver or controller. Failed units caused by defective parts or workmanship, should be returned to:

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B. Antennas

The antennas associated with this system are non-repairable. If they are determined to be faulty they must be removed and replaced.

APPENDIX A		
ITEM	TITLE	REV *
1	03RE328 INSTALLATION AND OPERATING INSTRUCTIONS VHF HIGH/VHF LOW/UHF MULTI-BAND FM AIRBORNE TRANSCEIVER MODEL TFM-556	N/C
2	03RE320 INSTALLATION AND OPERATING INSTRUCTIONS VHF/FM AIRBORNE TRANSCEIVER MODEL TFM-66	N/C

^{*} Or later Transport Canada approved revision